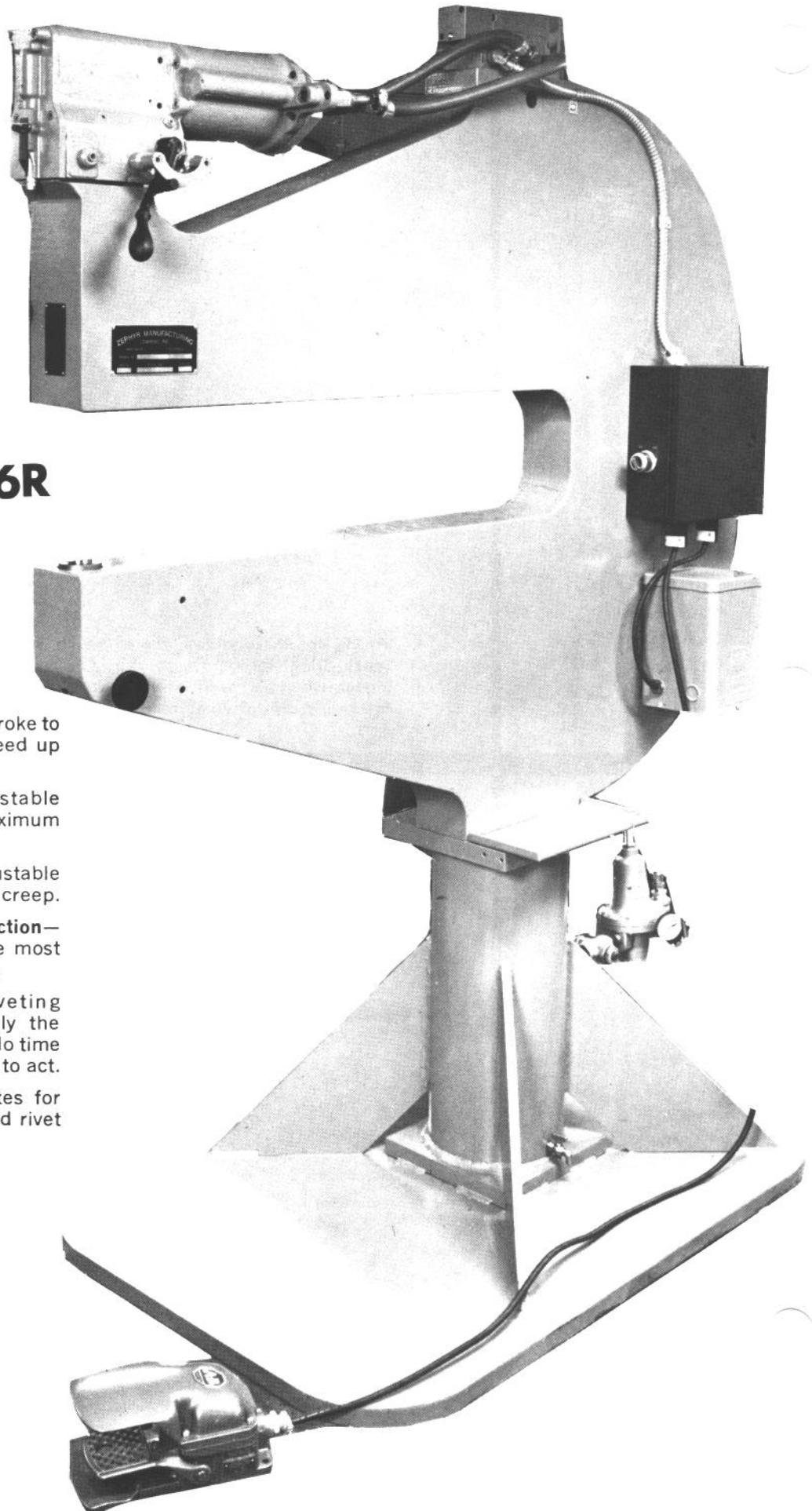


ZP 450-EA-36 Compression Riveter  
*Electrically-controlled, high-speed  
machine. Yoke deflection trips micro-switch  
for precise control of compression force.*

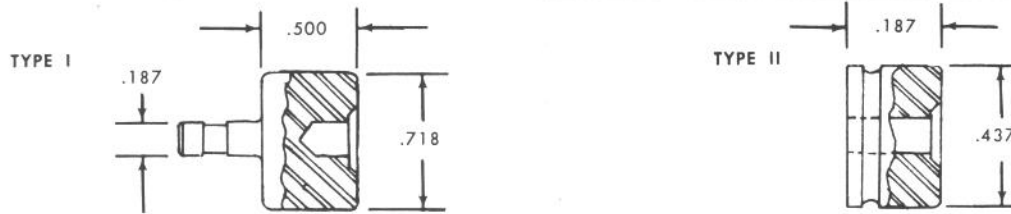
## ZP450-EA36R

- **Adjustable stroke**—Shorten stroke to shorten cycle time and to speed up operation.
- **Adjustable pressure**—Adjustable pressure regulator limits maximum force applied to rivets.
- **Adjustable speed**—Speed adjustable from fast snap action to slow creep.
- **Flexible foot throttle connection**—Throttle can be shifted to the most convenient operating position.
- **Automatic backhead**—Riveting plunger returns automatically the instant rivet head is formed. No time lag waiting for operator's foot to act.
- **Adjustable dolly**—Compensates for varying material thickness and rivet lengths.





Made to order, priced on application



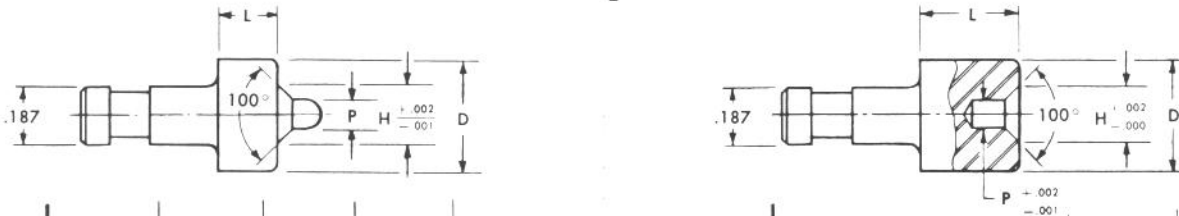
FASTENER	SIZE	TYPE I		TYPE II	
		DIE	DIE	PUNCH*	PUNCH
AN426 (100°) Rivet Non Drill-Out	3/32	ZT1841-3/32	ZT2441-3/32	ZT1741-3/32	ZT1855-3/32
	1/8	ZT1841-1/8	ZT2441-1/8	ZT1741-1/8	ZT1855-1/8
	5/32	ZT1841-5/32	ZT2441-5/32	ZT1741-5/32	ZT1855-5/32
	3/16	ZT1841-3/16	ZT2441-3/16	ZT1741-3/16	ZT1855-3/16
	1/4	ZT1841-1/4		ZT1741-1/4	ZT1855-1/4
AN & NAS (100°) Screw Non Drill-Out	#6	ZT1842-#6	ZT2442-#6	ZT1742-#6	ZT1865-#6
	#8	ZT1842-#8	ZT2442-#8	ZT1742-#8	ZT1865-#8
	#10	ZT1842-#10	ZT2442-#10	ZT1742-#10	ZT1865-#10
	1/4-28	ZT1842-1/4-28		ZT1742-1/4-28	ZT1865-1/4-28
2R2, 2R7, HS47 NAS 177 Hi-Shear (100°) Rivet Non Drill-Out	1/8	ZT1843-1/8	ZT2443-1/8	ZT1743-1/8	ZT1875-1/8
	5/32	ZT1843-5/32	ZT2443-5/32	ZT1743-5/32	ZT1875-5/32
	3/16	ZT1843-3/16	ZT2443-3/16	ZT1743-3/16	ZT1875-3/16
Blind Rivet (100°) Huck, Cherry, DuPont, Undersize Pilot Drill-Out	1/8	ZT1713-1/8	ZT2444-1/8	ZT1714-1/8	ZT2445-1/8
	5/32	ZT1713-5/32	ZT2444-5/32	ZT1714-5/32	ZT2445-5/32
	3/16	ZT1713-3/16	ZT2444-3/16	ZT1714-3/16	ZT2445-3/16
	1/8	ZT1730-1/8		ZT1714-1/8	ZT2445-1/8
	5/32	ZT1770-5/32		ZT1714-5/32	ZT2445-5/32
3/16	ZT1770-3/16		ZT1714-3/16	ZT2445-3/16	

TYPE I — For use in CP450-EA stationary dimpler — using adapter ZT2416050

TYPE II — For use in ZT2406 — 2427 — 2429B portable dimplers

\* — When used in the above equipment — incorporate adapter ZT2416051

## radius dimple tools



Part No.	Rivet Size	P	H	D	L
ZT26-9	3/32	.095	.184	5/16	3/8
ZT26-10	1/8	.126	.237	5/8	3/8
ZT26-11	5/32	.157	.307	11/16	3/8
ZT26-12	3/16	.188	.367	3/4	7/16

Part No.	Rivet Size	P	H	D	L
ZT27-9	3/32	.098	.206	5/16	3/8
ZT27-10	1/8	.129	.257	5/8	3/8
ZT27-11	5/32	.160	.321	11/16	7/16
ZT27-12	3/16	.191	.384	3/4	1/2

LENGTHS OTHER THAN LISTED ABOVE ARE MADE TO SPECIAL ORDER.