



PIPE THREAD, BOTH ENDS

MATERIAL: COPPER ALLOY, ALUMINUM ALLOY; BARS OR SHAPES,
CORROSION RESISTANT STEEL (CRES), BARS, SHAPES, OR FORGINGS.
SEE PROCUREMENT SPECIFICATION.

FINISH: SEE PROCUREMENT SPECIFICATION.

NO CODE LETTER IN PART NUMBER FOR COPPER ALLOY.
ADD D AFTER DASH NUMBER FOR ALUMINUM ALLOY (EXCEPT 7075-T73).
ADD J AFTER DASH NUMBER FOR CRES, TYPE 304.
ADD K AFTER DASH NUMBER FOR CRES, TYPE 316.
ADD S AFTER DASH NUMBER FOR CRES, TYPE 347.
ADD W AFTER DASH NUMBER FOR 7075-T73 ALUMINUM ALLOY.

EXAMPLE OF PART NUMBERS:
AN910-4 - COUPLING, 1/2 PIPE, COPPER ALLOY.
AN910-4D - COUPLING, 1/2 PIPE, ALUMINUM ALLOY (EXCEPT 7075-T73).
AN910-4J - COUPLING, 1/2 PIPE, CRES, TYPE 304.
AN910-4K - COUPLING, 1/2 PIPE, CRES, TYPE 316.
AN910-4S - COUPLING, 1/2 PIPE, CRES, TYPE 347.
AN910-4W - COUPLING, 1/2 PIPE, 7075-T73 ALUMINUM ALLOY.

BREAK ALL SHARP EDGES AND REMOVE ALL HANGING BURRS AND SLIVERS.

DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: FRACTIONS $\pm 1/64$, DECIMALS $\pm .010$.

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

INACTIVE FOR DESIGN AFTER 1 JUNE 1954, EXCEPT FOR USE IN OXYGEN SYSTEMS AND GROUND SERVICE EQUIPMENT. SEE MIL-STD-962 FOR STATUS CRITERIA.

(10) ENTIRE STANDARD REVISED

USER ACTIVITIES

REVIEWED ACTIVITIES
ARMY - M1
DLA - CS

5 Oct 53

REVISED (10)

APPROVED 6 JAN 41

This military standard is approved for use by all Departments and Agencies of the Department of Defense for all new engineering and design applications and for repetitive use shall be made from this document.

AIR FORCE - 82 Other Code AIR FORCE - 99 ARMY - AV NAVY - AS	INTERNATIONAL INTEREST	AIR FORCE - NAVY AERONAUTICAL STANDARD		AN910
		COUPLING, PIPE		
PROCUREMENT SPECIFICATION MIL-F-5509	SUPERSEDES:			SHEET 1 OF 2

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS ARE OBSOLETE

PROJECT 4730-0289

USER ACTIVITIES

REVISOR ACTIVITIES
ARMY - MI
DLA - CS

DASH NO.	PIPE THREAD	B +1/32	C	K DIA	P DIA	Z
1	1/8	27/32	.625	.327 +.000 -.016	37/64	5/16
2	1/4	1- 1/8	.813	.423 +.000 -.019	25/32	7/16
3	3/8	1- 7/32	.938	.557 +.000 -.028	59/64	15/32
4	1/2	1-19/32	1.188	.688 +.000 -.034	1- 5/32	41/64
6	3/4	1- 5/8	1.375	.897 +.000 -.040	1-23/64	
8	1	1-15/16	1.750	1.128 +.000 -.037	1-11/16	25/32
10	1-1/4		2.125	1.471 +.000 -.036	2- 3/32	

REVISED (10) FOR CHANGES SEE PAGES 1 & 2.

APPROVED 6 JAN 41

(10) ENTIRE STANDARD REVISED

P A
AIR FORCE - 82
Other Code
ARMY - AV
NAVY - AS
AIR FORCE - 99

INTERNATIONAL
INTEREST

AIR FORCE-NAVY AERONAUTICAL STANDARD

COUPLING, PIPE

AN910

PROCUREMENT SPECIFICATION
MIL - F - 5509

SUPERSEDES:

SHEET 2 OF 2

DD FORM 672-1 COORDINATED:

PREVIOUS EDITIONS OF THIS STANDARD ARE OBSOLETE

This standard is approved for use by all Departments and Agencies of the Department of Defense. It is the property of the Department of Defense and its use is limited to the specific application for which it was developed. It is not to be distributed outside the Department of Defense.