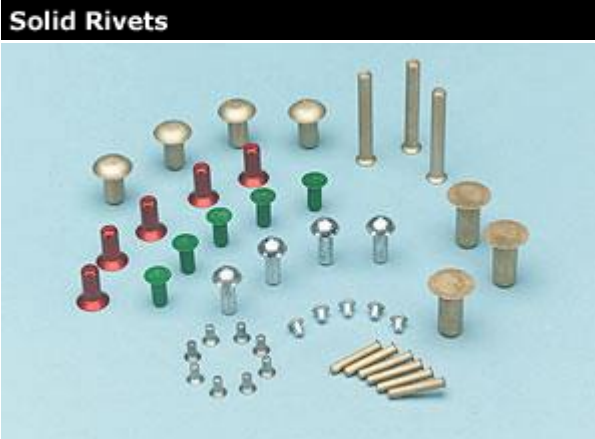


# Products



- Solid rivets manufactured to military specifications out of the following materials:

A286	Inconel
Aluminum	Monel
Brass	Carbon steel
Copper	Stainless Steel
	Titanium

- Heading Capability: .062 diameter to .375 inches. Up to 3.5 inches long.
- Custom rivets manufactured to your specifications.
- Statistical process control is used in manufacturing where applicable.
- Inspection system approved to MIL-I-45208.
- Calibration system conforms to ANSI / NCSLZ540-1-1994.
- Product traceability from raw material to finished product.

## AN Rivets

AN123151-AN123300 347 Stainless  
AN123301 - AN123450 Inconel 600  
AN123451 - AN123600 347 Stainless  
AN123601 - AN123750 Inconel 600  
AN124951 - AN125100 304L Stainless  
AN125401 - AN125550 304L Stainless  
AN125551 - AN125700 1010 Steel

## AS Rivets

AS125101 - AS125250  
AS125251 - AS125400

AS125701 - AS125850

**MS Rivets**

MS20426                      MS20427  
 MS207470                   MS20613  
 MS20615                    MS9318  
 MS9319                      MS9403  
 MS9460

**NAS Rivets**

NAS1097                      NAS1200M  
 NAS1198                      NAS1241  
 NAS1199                      NAS1242  
 NAS1200

**NA Rivets**

NA0001 through NA0006  
 NA0013 through NA0018

<b>The Monadnock Company Rivet Selection Chart</b>		
<b>Part Number</b>	<b>Dia.</b>	<b>Material</b>
AN123301 Thru AN123450 Universal Head	0.062	<b>AMS7232-Rivets</b> Alloy-Corrosion & Heat Resistant 74Ni-15.5Cr & 8Fe UNS #N06600 Alloy 600
	0.094	
	0.125	
	0.156	
	0.188	
	0.250	
	0.312	
	0.375	
AN123451 Thru AN123600 100 Degree Flush Head	0.062	<b>AMS7229-Rivets</b> Alloy-Corrosion & Heat Resistant 18Cr 10.5Ni, Solution Heat Treated USN# S34700
	0.094	
	0.125	

	0.156	
	0.188	
	0.250	
	0.312	
	0.375	
AN123601 Thru AN123750 100 Degree Flush Head	0.062	AMS7232-Rivets Alloy-Corrosion & Heat Resistant 74Ni-15.5Cr & 8Fe UNS #N06600 Alloy 600
	0.094	
	0.125	
	0.156	
	0.188	
	0.250	
	0.312	
	0.375	
AN124951 Thru AN125100 100 Degree Flush Head	0.062	AMS7228 Rivets Steel-Corrosion Resistant 18Cr 9Ni, Solution Heat Treated UNS # S30400
	0.094	
	0.125	
	0.156	
	0.188	
	0.250	
	0.312	
	0.375	
AN125401 Thru AN125550 Universal Head	0.062	AMS7228 Rivets Steel-Corrosion Resistant 18Cr 9Ni, Solution Heat Treated UNS # S30400
	0.094	

	0.125	<b>S30400</b>
	0.156	
	0.188	
	0.250	
	0.312	
	0.375	
<b>AN12551 Thru AN125700 Universal Head</b>	0.062	<b>AMS7225 Rivets Carbon Steel UNS # G10100</b>
	0.094	
	0.125	
	0.156	
	0.188	
	0.250	
	0.312	
	0.375	
<b>AS 125101 Thru AS 125250 100 Degree Flush Head</b>	0.062	<b>AMS7225 Rivets Carbon Steel UNS # G10100</b>
	0.094	
	0.125	
	0.156	
	0.188	
	0.250	
	0.312	
	0.375	
<b>AS 125251 Thru AS</b>	0.062	<b>AMS7222 Rivets</b>

125400 100 Degree Flush Head	0.094	Aluminum 2.5Cu 0.3Mg UNS # A92117 Alloy 2117- T4
	0.125	
	0.156	
	0.188	
	0.250	
	0.312	
	0.375	
AS 125701 Thru AS 125850 Universal Head	0.062	AMS7222 Rivets Aluminum 2.5Cu 0.3Mg UNS # A92117 Alloy 2117- T4
	0.094	
	0.125	
	0.156	
	0.188	
	0.250	
	0.312	
	0.375	
MS9318B 100 Degree Flush Head	0.062	AMS7233 Rivets, Solid, Alloy- Corrosion Resistant Alloy 400 67Ni 31Cu UNS# N04400
	0.094	
	0.125	
	0.156	
	0.188	
	0.250	
	0.312	
	0.375	

<b>MS9319A Universal Head</b>	0.062	<b>AMS7233 Rivets, Solid, Alloy- Corrosion Resistant Alloy 400 67Ni 31Cu UNS# N04400</b>
	0.094	
0.125		
0.156		
0.188		
0.250		
0.312		
0.375		
<b>MS9403A Universal Head</b>	0.062	<b>AMS5737 Bars, Forgings, &amp; Tubing 15Cr 25.5Ni 1.2Mo 2.1Ti .006B .3V Consumable Electrode Melted, 1650F Solution &amp; Precipitation Heat Treated UNS# S66286 Alloy A286</b>
	0.094	
0.125		
0.156		
0.188		
0.250		
0.312		
0.375		
<b>MS9460A 100 Degree Flush Head</b>	0.062	<b>AMS7235 Rivets Steel, Corrosion &amp; Heat Resistant 15Cr 26Ni 1.3Mo 2.1Ti .3V 1650F Sol. &amp; Partially Percipitation Heat Treated [AMS5734] UNS# S66286 Alloy A286</b>
	0.094	
0.125		
0.156		
0.188		
0.250		
0.312		
0.375		

<b>MS20426L</b> 100 Degree Flush Head Precision Head	0.062	<b>Aluminum 1100F/2017-T4/2117- T4/2219-T81or T62</b> <b>5056-H32/7050-T73 PER QQ-A-430</b> <b>AND</b> <b>Titanium Columbium Alloy 45Cb Per</b> <b>AMS4982</b>	
	0.094		
	0.125		
	0.156		
	0.188		
	0.250		
	0.312		
	0.375		
<b>MS20427</b> 100 Degree Flush Head	0.062	<b>Carbon Steel FED STD 66 C1010- C1015 Annealed</b> after heading <b>Corrosion Resistant Steel FED STD 66,</b> 300 Series Condition A Annealed after heading by heating at 1950 to 2000F for 5 minutes followed by water quench <b>Monel, QQ-N-281 Annealed</b> <b>Copper QQ-W-343 Annealed</b>	
	0.094		
	0.125		
	0.156		
	0.188		
	0.250		
	0.312		
	0.375		
<b>MS20470H</b> Universal Head	0.062	<b>Aluminum 1100F/2017-T4/2117- T4/2219-T81or T62</b> <b>5056-H32/7050-T73 PER QQ-A-430 AND</b> <b>Titanium Columbium Alloy 45Cb Per</b> <b>AMS4982</b>	
	0.094		
	0.125		
		0.156	
		0.188	
		0.250	
		0.312	
		0.375	

<b>MS20613 Universal Head</b>	0.062	<b>Carbon Steel C1005 thru C1015 per ASTM A29</b> /A29M Annealed after heading <b>Corrosion Resistant Steel Class, 300 Series</b> per ASTM A580, Annealed after heading
	0.094	
	0.125	
	0.156	
	0.188	
	0.250	
	0.312	
	0.375	
<b>MS20615 Universal Head</b>	0.062	<b>Copper ASTM B3</b> <b>Nickel Copper Alloy [Monel] QQ-N-281</b> <b>Brass, QQ-W-321 Alloy 270 1/8 Hard</b>
	0.094	
	0.125	
	0.156	
	0.188	
	0.250	
	0.312	
	0.375	
	0.437	
<b>NAS1097 100 Degree Flush Shear Head</b>	0.094	<b>Aluminum 2117-T4, 5056-H32,2017-T4, 2024-T4, 2219-T81, 7050-T73</b> <b>45Cb-55Ti Titanium Columbium per MIL-R-5674</b>
	0.125	
	0.156	
	0.188	
	0.250	
<b>NAS1198 Universal Head</b>	0.062	<b>A286 per AMS5737</b>
	0.094	

	0.125	
	0.156	
	0.188	
	0.250	
<b>NAS1199 100 Degree Flush Head</b>	0.062	<b>A286 per AMS5737</b>
	0.094	
	0.125	
	0.156	
	0.188	
	0.250	
<b>NAS1200 100 Degree Flush Shear Head</b>	0.094	<b>A286 per AMS5734 Nickel Copper Alloy [Monel] QQ-N-281</b>
	0.125	
	0.156	
	0.188	
	0.250	
<b>NAS1241 100 Degree Flush MS20426 Repair</b>	0.094	<b>Aluminum Alloy 2117-T4, 5056-H32, 2017-T4 &amp; 2024-T4 per Mil-R-5674</b>
	0.125	
	0.156	
	0.188	
	0.250	
	0.312	
	0.375	
<b>NAS1242</b>	0.094	<b>Aluminum Alloy</b>

<b>Universal Head MS20426 Repair</b>	0.125	2117-T4, 5056-H32, 2017-T4 & 2024-T4 per Mil-R-5674
	0.156	
	0.188	
	0.250	
	0.312	
	0.375	
<b>NA0013 Thru NA0018 100 Degree Flush Metric</b>	1.6	<b>Aluminum Alloy 1100-H14 &amp; 2117-T4, 5056-H32, per QQ-A-430 2017-T4 &amp; 2024-T4, 2219-T62</b>
	2.5	
	3.0	
	3.5	
	4.0	
	5.0	
	6.0	
	8.0	
	10.0	