

# AVIAQUIP

## KEY INSERTS (KEENSERTS®)

### Carbon Steel Inserts

**NOTES:**

THREADS ARE MANUFACTURED TO MIL-S-7742

Inserts with internal thread size 5/16 and above furnished with 4 locking KEES.

MATERIAL : C1215 Steel or equivalent. FINISH : Parkerize



PART NO.	DIMENSIONS			INSTALLATION DATA				REMOVAL		
	INTERNAL THREAD CLASS 5H	EXTERNAL THREAD SIZE CLASS 2A (MOD.) CLASS 4H	LENGTH	TAP DRILL DIA.	C'SINK DIA. + .010 - .000	THREAD TAP SIZE CLASS 2 B	INSTAL TOOL PART NO.	DRILL		
								SIZE	DEPTH	
THIN WALL	RKKA 10-24	10 - 24	5/16 - 18	.31	"I"	.32	5/16 - 18	TRKA 10	7/32	5/32
	RKKA 10-32	10 - 32								
	RKKA 1/4-20	1/4 - 20	3/8 - 16	.37	"Q"	.38	3/8 - 16	TRKA 1/4	9/32	3/16
	RKKA 1/4-28	1/4 - 28								
	RKKA 5/16-	5/16 - 18	7/16 - 14	.43	"X"	.44	7/16 - 14	TRKA 5/16	11/32	
	RKKA 5/16-	5/16 - 24								
	RKKA 3/8-16	3/8 - 16	1/2 - 13	.50	29/64	.51	1/2 - 13	TRKA 3/8	13/32	
	RKKA 3/8-24	3/8 - 24								
	RKKA 7/16-	7/16 - 14	9/16 - 12	.56	33/64	.57	9/16 - 12	TRKA 7/16	15/32	
	RKKA 7/16-	7/16 - 20								
	RKKA 1/2-13	1/2 - 13	5/8 - 11	.62	37/64	.63	5/8 - 11	TRKA 1/2	17/32	
RKKA 1/2-20	1/2 - 20									
HEAVY DUTY	RKK 8-32	8 - 32	5/16 - 18	.31	"I"	.32	5/16 - 18	TRK 08	7/32	1/8
	RKK 10-24	10 - 24	3/8 - 16	.31	"Q"	.38	3/8 - 16	TRK 10	9/32	
	RKK 10-32	10 - 32	7/16 - 14	.37	"X"	.44	7/16 - 14	TRK 1/4	11/32	
	RKK 1/4-20	1/4 - 20								
	RKK 1/4-28	1/4 - 28	1/2 - 13	.43	29/64	.51	1/2 - 13	TRK 5/16	13/32	
	RKK 5/16-18	5/16 - 18								
	RKK 5/16-24	5/16 - 24	9/16 - 12	.50	33/64	.57	9/16 - 12	TRK 3/8	15/32	
	RKK 3/8-16	3/8 - 16								
	RKK 3/8-24	3/8 - 24	5/8 - 11	.62	37/64	.63	5/8 - 11	TRK 7/16	17/32	
	RKK 7/16-14	7/16 - 14								
	RKK 7/16-20	7/16 - 20	3/4 - 16	.81	45/64	.76	3/4 - 16	TRK 1/2	21/32	
	RKK 1/2-13	1/2 - 13								
	RKK 1/2-20	1/2 - 20	3/4 - 16	.81	45/64	.76	3/4 - 16	TRK 9/16	21/32	
	RKK 9/16-12	9/16 - 12								
	RKK 9/16-18	9/16 - 18	7/8 - 14	.87	53/64	.88	7/8 - 14	TRK 5/8	25/32	
	RKK 5/8-11	5/8 - 11								
	RKK 5/8-18	5/8 - 18	1 - 1/8 - 12	1.12	1 - 1/16	1.14	1 - 1/8 - 12	TRK 3/4	31/32	
	RKK 3/4-10	3/4 - 10								
	RKK 3/4-16	3/4 - 16	1 - 1/4 - 12	1.25	1 - 3/16	1.27	1 - 1/4 - 12	TRK 7/8	1-3/32	
	RKK 7/8-9	7/8 - 9								
	RKK 7/8-14	7/8 - 14	1 - 3/8 - 12	1.37	1 - 5/16	1.39	1 - 3/8 - 12	TRK 1	1-7/32	
	RKK 1-8	1 - 8								
	RKK 1-12	1 - 12	1 - 1/2 - 12	1.62	1 - 7/16	1.52	1 - 1/2 - 12	TRK 1-1/8	1-11/32	
RKK 1-14	1 - 14									
RKK 1-1/8-7	1-1/8 - 7	1 - 5/8 - 12	1.81	1 - 9/16	1.64	1 - 5/8 - 12	TRK 1-1/4	1-15/32		
RKK 1-1/8-12	1-1/8 - 12									
RKK 1-1/8-18	1-1/8 - 18	1 - 7/8 - 12	2.00	1 - 13/16	1.89	1 - 7/8 - 12	TRK 1-1/2	1-23/32		
RKK 1-1/4-7	1-1/4 - 7									
RKK 1-1/4-12	1-1/4 - 12	2 - 1/8 - 12	2.12	2 - 1/16	2.14	2 - 1/8 - 12	TRK 1-3/4	1-31/32		
RKK 1-1/2-6	1-1/2 - 6									
RKK 1-1/2-12	1-1/2 - 12	2 - 1/8 - 12	2.12	2 - 1/16	2.14	2 - 1/8 - 12	TRK 1-3/4	1-31/32		
RKK 1-3/4-5	1-3/4 - 6									
RKK 1-34-12	1-3/4 - 12									

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