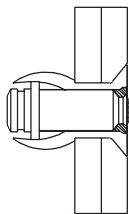
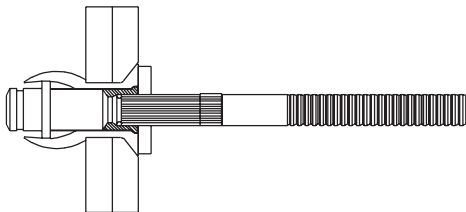
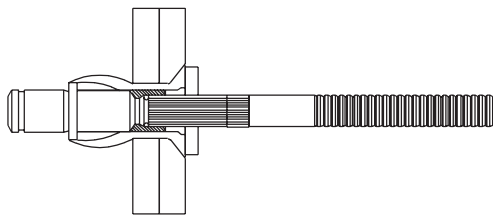
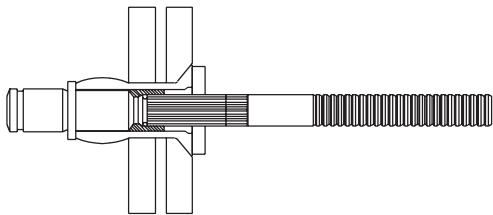
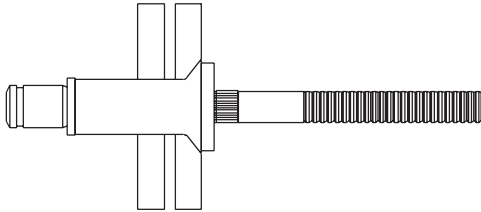


ALLMAX[®] BULB BLIND RIVETS

NAS9300 SERIES, BACR15FP/FR & ASNA0077/78



NAS9300 SERIES

Available in Nominal & Oversize Series

Insert rivet into prepared hole. Some sheet gap is permissible; however, the use of temporary clamping fasteners is recommended.

Initial pulling of stem exerts axial compressive force on rivet sleeve to initiate sheet take-up, hole fill, and blind head formation.

Clamp-up action now complete as bulbed head formation continues. Bulbed blind head forms against blind sheet regardless of grip conditions.

Blind head formation and hole fill action are complete. The stem shear ring will now shear to accommodate 1/16" variation of material thickness.

Continued pulling buckles lock collar against driving anvil, securely locking the stem and sleeve. Further pulling causes the stem to fracture flush with the rivet head completing the installation.

Completed Installation

ALLMAX[®] BULB RIVET FEATURES:

- Large Blind Side Head
- Excellent Clamp Up
- Flush Fracturing Mechanically Locked Stem
- Simplified Tooling System
- Visually Inspectable Lock

